

SRB TUBES

WT	mm	5	6	6.35	7.5	10	12.5	15	17.5	20	22.5	25	27.5	30	Length [m]
ID H8	Toler.H8	OD [mm]													
50	+0.039/0	60	62		65	70	75								5.0÷7.0
50.8		60.8	62.8		65.8	70.8	75.8								
60		70	72		75	80	85	90							
63		73	75		78	83	88	93							
63.5		73.5	75.5		78.5	83.5	88.5	93.5							
65	+0.046/0	75	77		80	85	90	95							5.0÷7.5
70		80	82		85	90	95	100	105						
75		85	87		90	95	100	105	110						
76.2		86.2	88.2		91.2	96.2	101.2	106.2	111.2						
80		90	92		95	100	105	110	115						
82.55		92.55	94.55		97.55	102.55	107.55	112.55	117.55						5.0÷8.0
85		95	97		100	105	110	115	120						
88.9		98.9	100.9		103.9	108.9	113.9	118.9	123.9						
90		100	102		105	110	115	120	125						
100			112		115	120	125	130	135	140	145	150			
101.6	+0.054/0			114.3	116.6	121.6	126.6	131.6	136.6	141.6	146.6	151.6			5.0÷8.5
105					120	125	130	135	140	145	150	155			
110					125	130	135	140	145	150	155	160	165		
114.3					129.3	134.3	139.3	144.3	149.3	154.3	159.3	164.3	169.3	174.3	
115					130	135	140	145	150	155	160	165	170	175	
120					135	140	145	150	155	160	165	170	175	180	5.0÷9.0
125					140	145	150	155	160	165	170	175	180	185	
127					142	147	152	157	162	167	172	177	182	187	
130					145	150	155	160	165	170	175	180	185	190	
135					150	155	160	165	170	175	180	185	190	195	
140					155	160	165	170	175	180	185	190	195	200	5.0÷9.5
146.82	+0.063/0					166.82	171.82	176.82	181.82	186.82	191.82	196.82	201.82	206.82	
150						170	175	180	185	190	195	200	205	210	
160						180	185	190	195	200	205	210	215	220	
170						190	195	200	205	210	215	220	225	230	
180						200	205	210	215	220	225	230	235	240	5.0÷10.0

Note:

1. Dimens. cu ID=50÷65 (marcate gri) se prelucreaza pe SRBE-7000, iar dimens.cu ID=70÷180 (nemarcate) se prelucreaza pe SRBE-12000.
Dimensions with ID = 50 ÷ 65 (marked in gray) are executed on SRBE-7000, and dimensions with ID = 70 ÷ 180 (unmarked) are executed on SRBE-12000.
2. Dimensiunile marcate galben sunt nestandardizare
Dimensions marked in yellow are non-standard